

Model 72

Place pump flange over the motor.
Align the four flange holes with the
four motor holes. **-SEE FIGURE 1**

Install four bolts and washers into the
four holes of the pump flange. **-SEE
FIGURE 2**

Using a drill, tighten bolts in an 'X'
pattern. Use a ratchet and check the
bolts to ensure tightness. **-SEE FIGURE
3**



Figure 1



Figure 2



Figure 3

Model 72

Place two small drops of loctite, one on each side, on the motor shaft threads. **–SEE FIGURE 5**



Figure 5

Spin the impeller onto the motor shaft in a clockwise direction until you feel the two sides of the seal make contact. **–SEE FIGURE 6**



Figure 6

Install the diffuser by aligning the pins at the base of the diffuser with the corresponding holes in the seal housing. Snap into place. **–SEE FIGURE 7**



Figure 7

Model 72

Install the diffuser and casing o-ring back into place. - **SEE FIGURE 8**

Place the casing assembly over top of the diffuser. - **SEE FIGURE 9**

Place screws through the outside holes on the pump flange. Tighten screws in an X pattern. - **SEE FIGURE 10**



Figure 8



Figure 9



Figure 10

Model 72

Last, install two Legos behind
flange. - **SEE FIGURE 11**



Figure 11